

COAL: TOWARDS ZERO CARBON EMISSIONS

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**PETROCOAL VIRTUAL CONFERENCE INDIA
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CLEAN COAL CENTRE**



WHO WE ARE



IEA
CLEAN COAL CENTRE

Technology Collaboration Programme
by **iea**

- The IEA Clean Coal Centre is part of a network of autonomous collaborative partnerships focused on a wide range of energy technologies known as Technology Collaboration Programmes (TCPs)
- The TCPs are organised under the auspices of the International Energy Agency (IEA), but the TCPs are functionally and legally autonomous
- We are funded by national governments (contracting parties) and by corporate industrial organisations (sponsors)
- We are dedicated to providing independent information and analysis on how coal can become a cleaner source of energy, compatible with the UN Sustainable Development Goals

SCOPE OF PRESENTATION

- Coal use worldwide: challenges and opportunities
- Need to address efficiency and environmental issues
- Zero carbon emissions: CCS and CCUS
- IEACCC collaboration with Indian stakeholders



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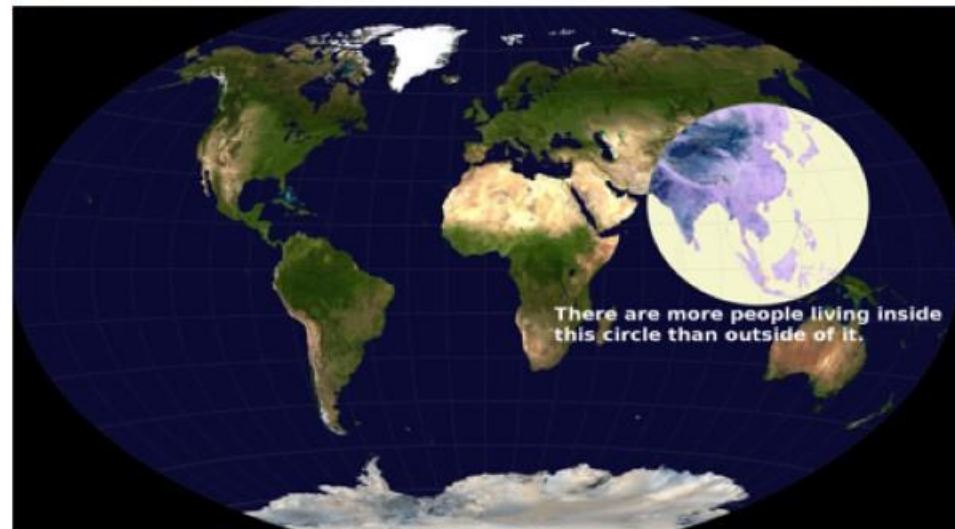
**DR ANDREW
MINCHENER OBE**

General Manager



COAL USE WORLDWIDE: CHALLENGES AND OPPORTUNITIES

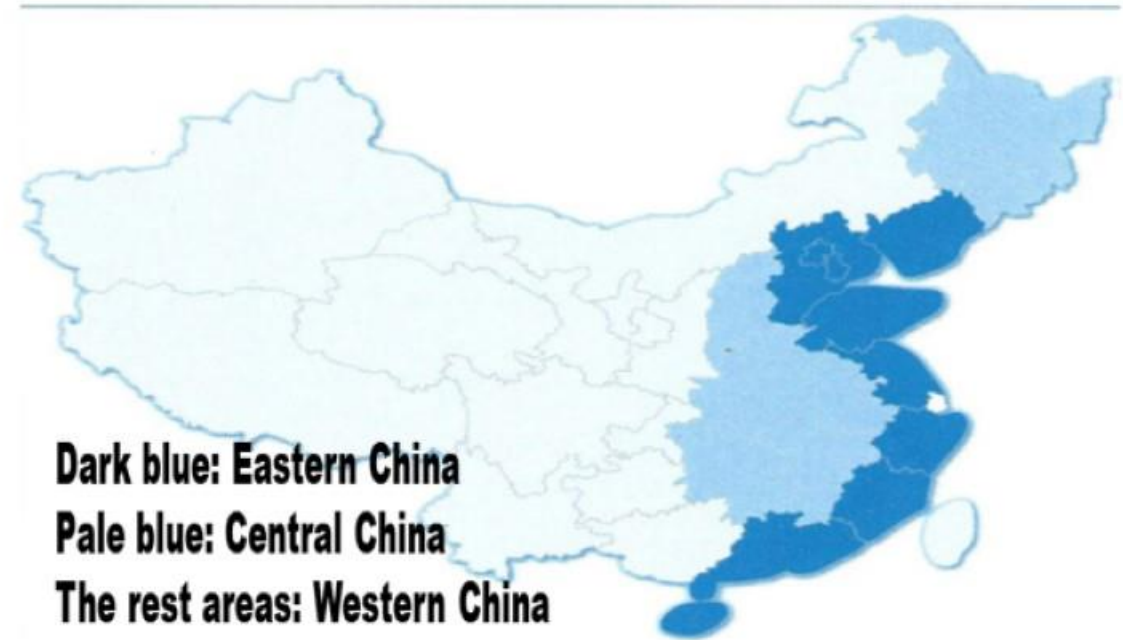
- Coal provides a means to lift populations out of poverty and to ensure robust reliable energy sources, for power, industry and chemicals production, which will take forward industrialisation in developing countries
- Coal has to be a part of the global energy mix, while the aim should be to limit conventional pollutant emissions with state of the art technology and minimise CO₂ through improvements in efficiency and the subsequent introduction of CCS/CCUS
- Ongoing focus will be Asia





EXAMPLE OF TIGHTENING COAL POWER EMISSION STANDARDS IN CHINA

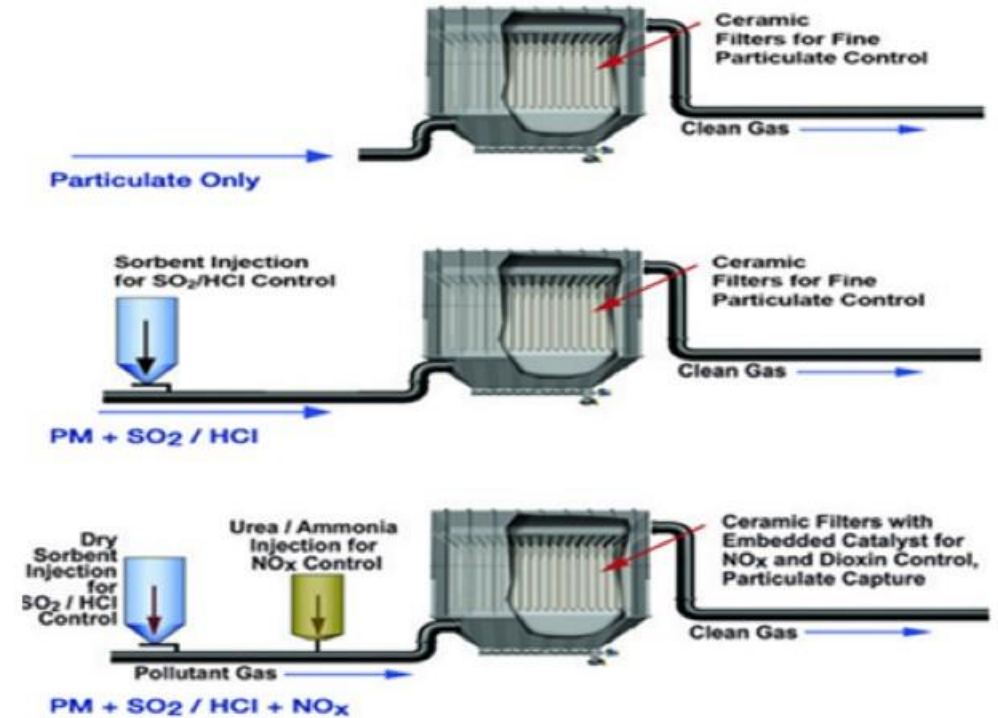
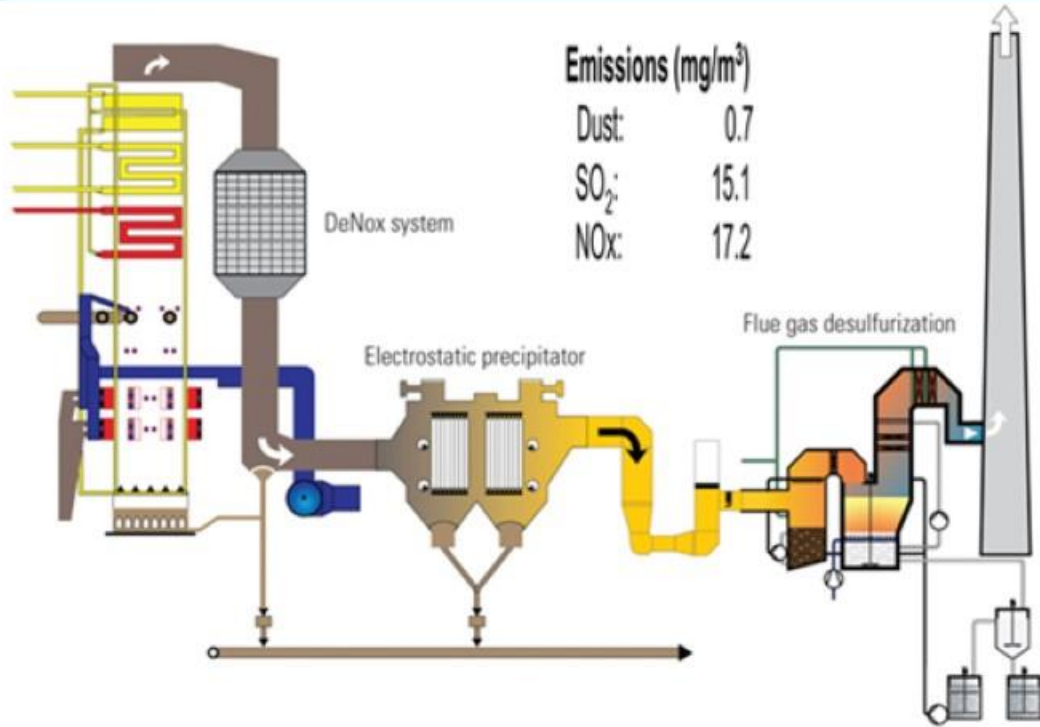
Pollutant (mg/m ³)	Coal-fired power plant standard (from 2012)	Coal power plant ultralow standard	Gas-fired power plant standard
PM	20-30	10	5
SO ₂	50-200	35	30
NO _x	100-200	50	50



- Coal power plants in Eastern China and Central China met the ultra-low emission standards by 2017 and 2018 respectively
- Coal power plants in Western China are encouraged to achieve emissions that meet or are close to ultra-low emission levels
- CFB and down-fired W flame boilers are exempted from meeting the ultra-low emissions but must meet the emission standards that came in force from 2012



AIR QUALITY AND EMISSIONS CONTROL



- HELE coal power plants have state of the art emissions control devices to remove particulates, NO_x and SO_2
- Multipollutant technology offers the scope to combine all individual devices in to a single integrated system. This offers the significant potential of an efficient single solution that will reduce the land footprint and reduce the capital cost, thereby providing another step to zero pollutant emissions



CHINA COAL POWER EFFICIENCY STANDARDS

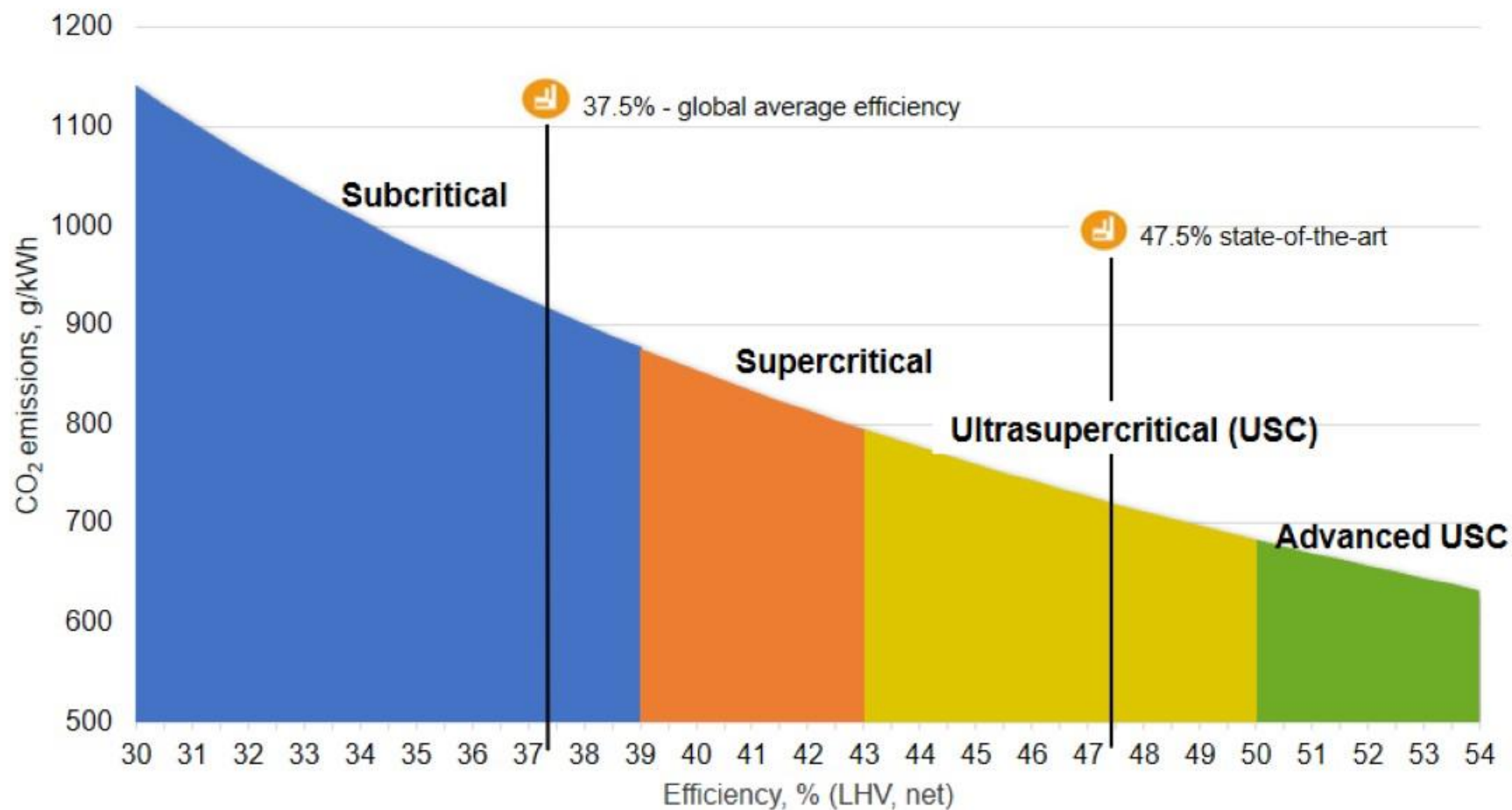
Plant size (MWe)	New plants (g/kWh)		Existing plants by 2020 (g/kWh)
	Wet cooling	Dry cooling	
PC units			
600	≤285	≤302	≤300
1000	≤282	≤299	
All plants	≤300		≤310
CFB units			
300	≤310	≤327	n/a
600	≤303	≤320	n/a



IMPROVING COAL PLANT EFFICIENCY

Potential for ~2 Gt of CO₂ savings if global average brought to state of the art

USC not strictly defined – broadly refers to use of material advances since the 1990s (P91/92)



**DIFFERENT REGIONS HAVE
DIFFERENT ENERGY OPTIONS
AND ARE AT VARIOUS STAGES
OF INDUSTRIAL DEVELOPMENT**

**THEY HAVE DIFFERENT
PRIORITIES FOR ENSURING A
SUSTAINABLE FUTURE**





ZERO CARBON EMISSIONS: CCS AND CCUS

- 19 operational CCUS facilities able to store 37-38 MtCO₂/y
- 4 in construction due to complete by 2020-21
- 10 in advanced design using FEED approach
- 18 in early stages of development
- Key regions are North America, Europe, Middle East and Asia Pacific

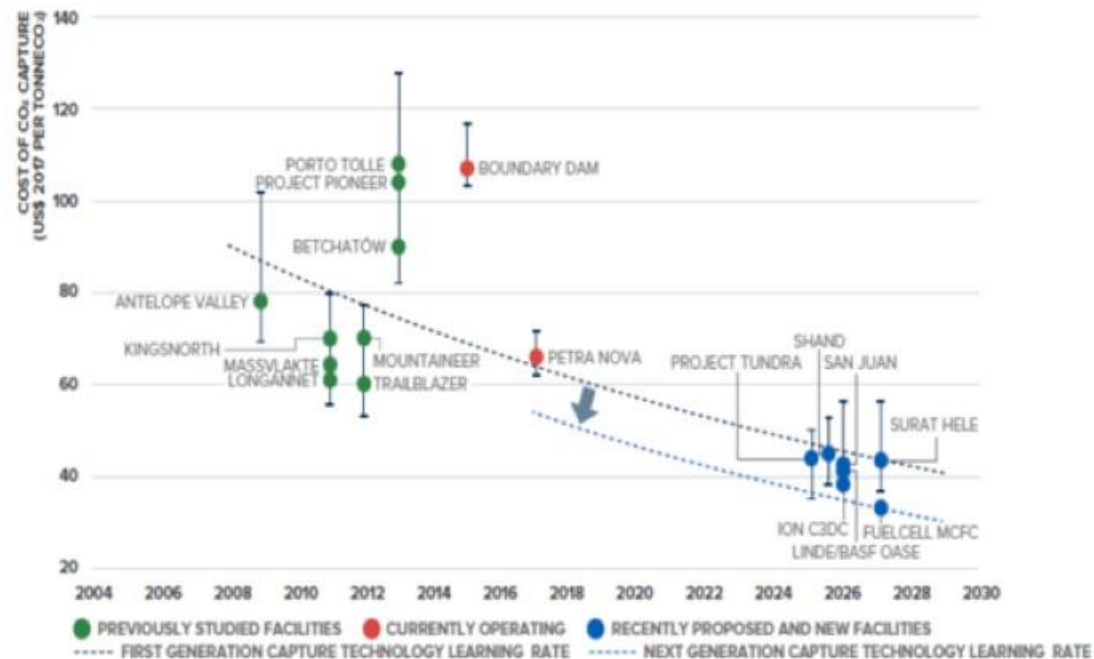


Global CCUS installations (GCCSI, 2019)



COSTS REDUCTION: LEARNING BY DOING

- Scale-up
- Site layout and modularisation
- Increased primary power plant efficiency
- Optimising CCUS operating envelope
- Development of CCUS supply chain
- Operating cost reduction
- Amine degradation
- Component redundancy for reduced maintenance costs
- CCUS facility bypass
- System integration



TECHNOLOGY INTERPLAY FOR RELIABLE COST-EFFECTIVE LOW CARBON POWER GENERATION

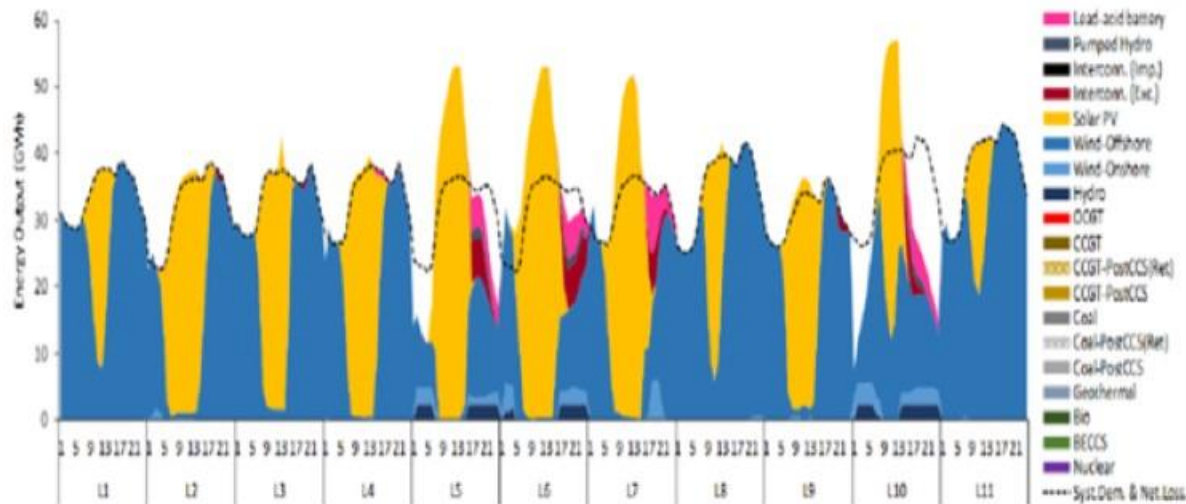




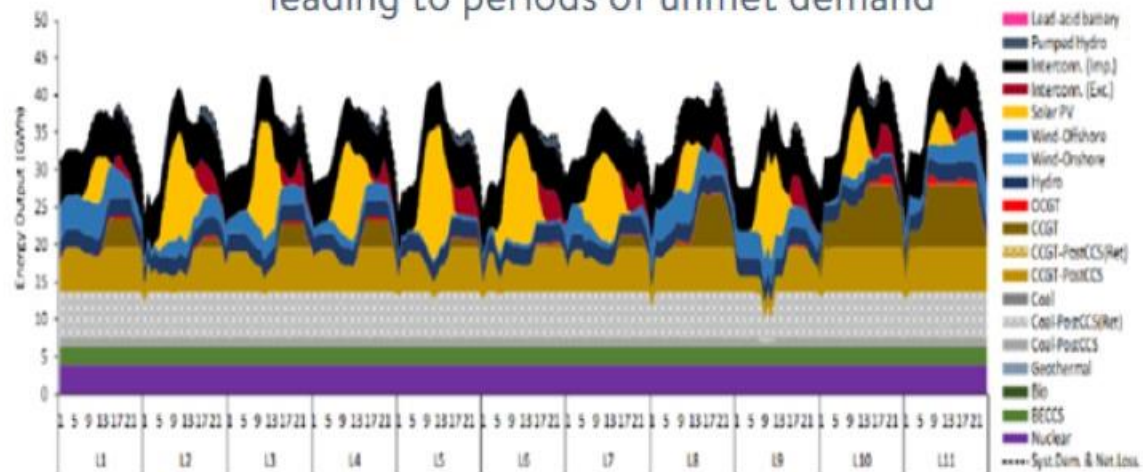
HOW TO STABILISE THE GRID

(PRATAMA AND MAC DOWELL, 2019)

- Include dispatchable generation, to use on demand at request of power grid operators, according to operational needs
- Coal or gas are proven options as can be biomass and hydro. Dispatchable generators can be turned on or off and can adjust their power output according to requirements
- When the grid system is integrated to ensure an interplay, say, of coal (or gas) and VRE sources, the dispatchable power source can be readily adjusted to balance the grid. This interplay of dispatchable power with VRE provides the necessary inertia to avoid outages. Equally important, such systems can always meet demand



use of renewables and storage only,
leading to periods of unmet demand



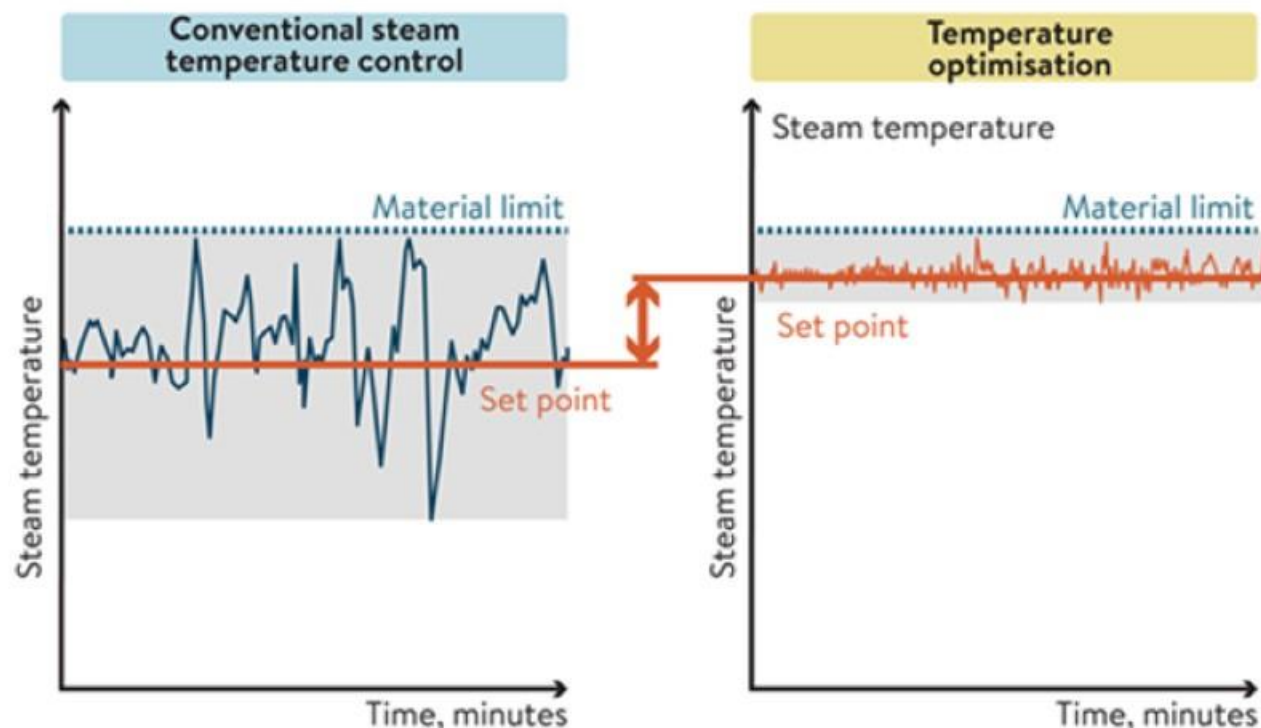
The lowest-cost mix with all
technologies available



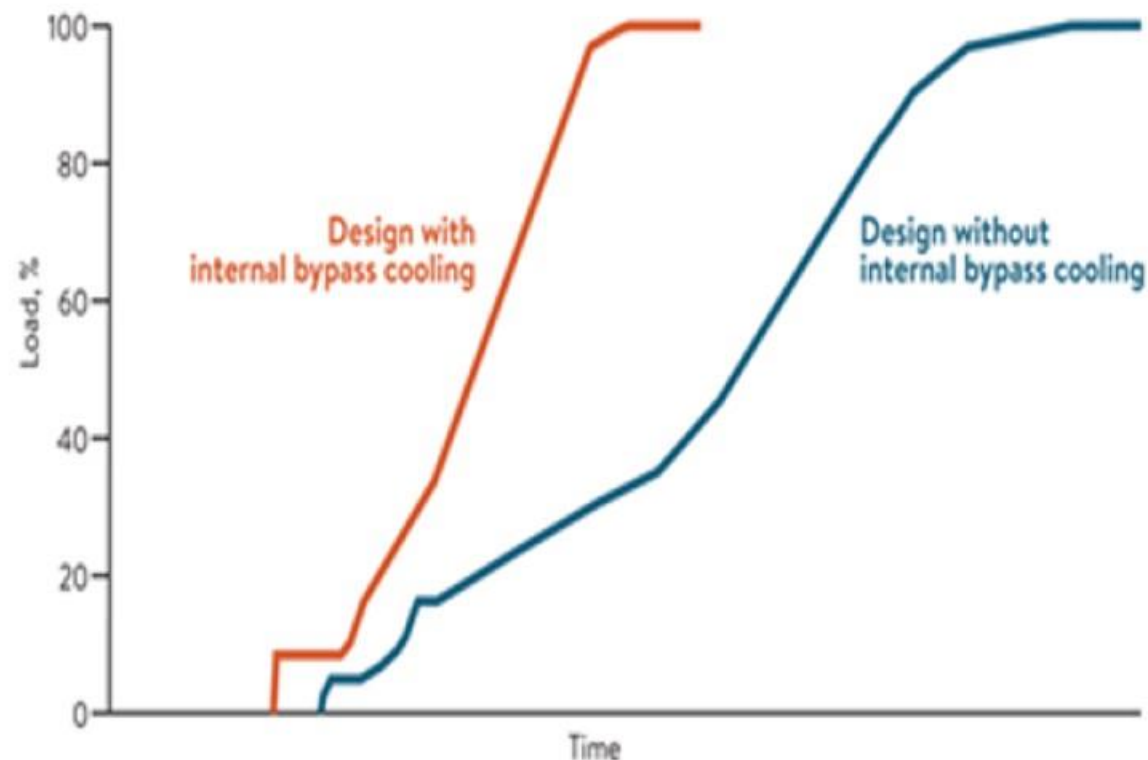
...AND BE FLEXIBLE (CHITTORA 2018)

- Such coal power plants can ensure dispatchable power with very flexible operation that provides the inertia for stable operation with VRE

Temperature Optimiser



The Temperature Optimiser solution increases the efficiency through higher steam temperatures and the use of appropriate control elements for reheater temperature



Effect of design improvements on plant ramp rate

IEACCC ONGOING COLLABORATION WITH INDIA





USDOS CAPACITY BUILDING IN INDONESIA AND INDIA

- Capacity building with the Indonesian coal power sector to identify sustainable strategies for mercury monitoring, evaluation and reduction
- Capacity building with the Indian coal power sector covering all conventional emissions control requirements, plus efficient flexible operation, recognising that such reduction strategies can provide the associated means to limit mercury emissions
- Approach will provide long term and sustainable benefits for the coal power sector in both Indonesia and India, with scope to be used by other emerging economies in due course



PATHWAY STUDY FOR INDIA

Determine a pathway for reducing CO₂ and other emissions such as SO_x, NO_x and particulates from the coal power sector in India out to 2040, covering:

- Establishing and implementing policies for change
- Increasing efficiency and flexibility of the coal power fleet
- Improving air quality with robust standards and control technologies
- CCS/CCUS capacity building, leading towards technology introduction, both for coal power and large industrial processes
- Simulation of coal power deployment through to 2040
- Development of an overall pathway for accelerating the uptake of high-efficiency, low-emissions (HELE) coal power plant, compliant with stricter environmental norms and identification of a policy driven route for CCS/CCUS introduction

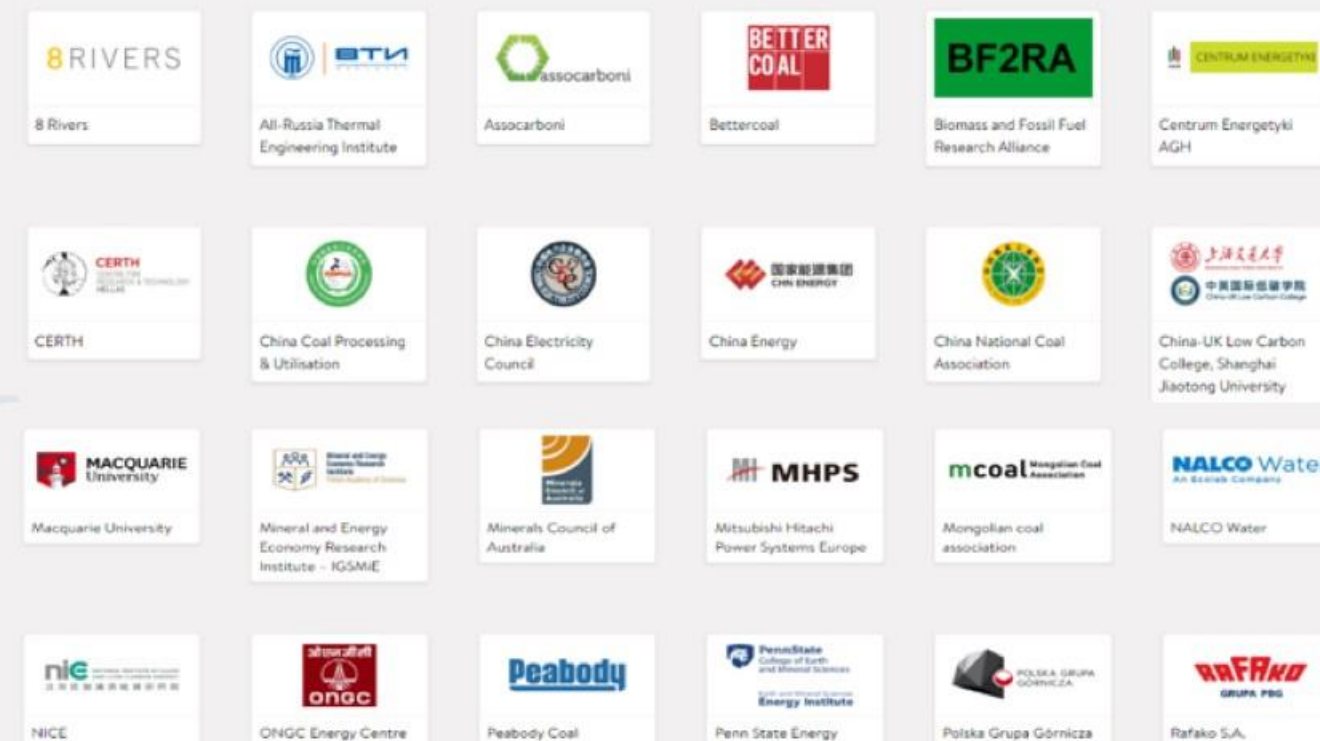
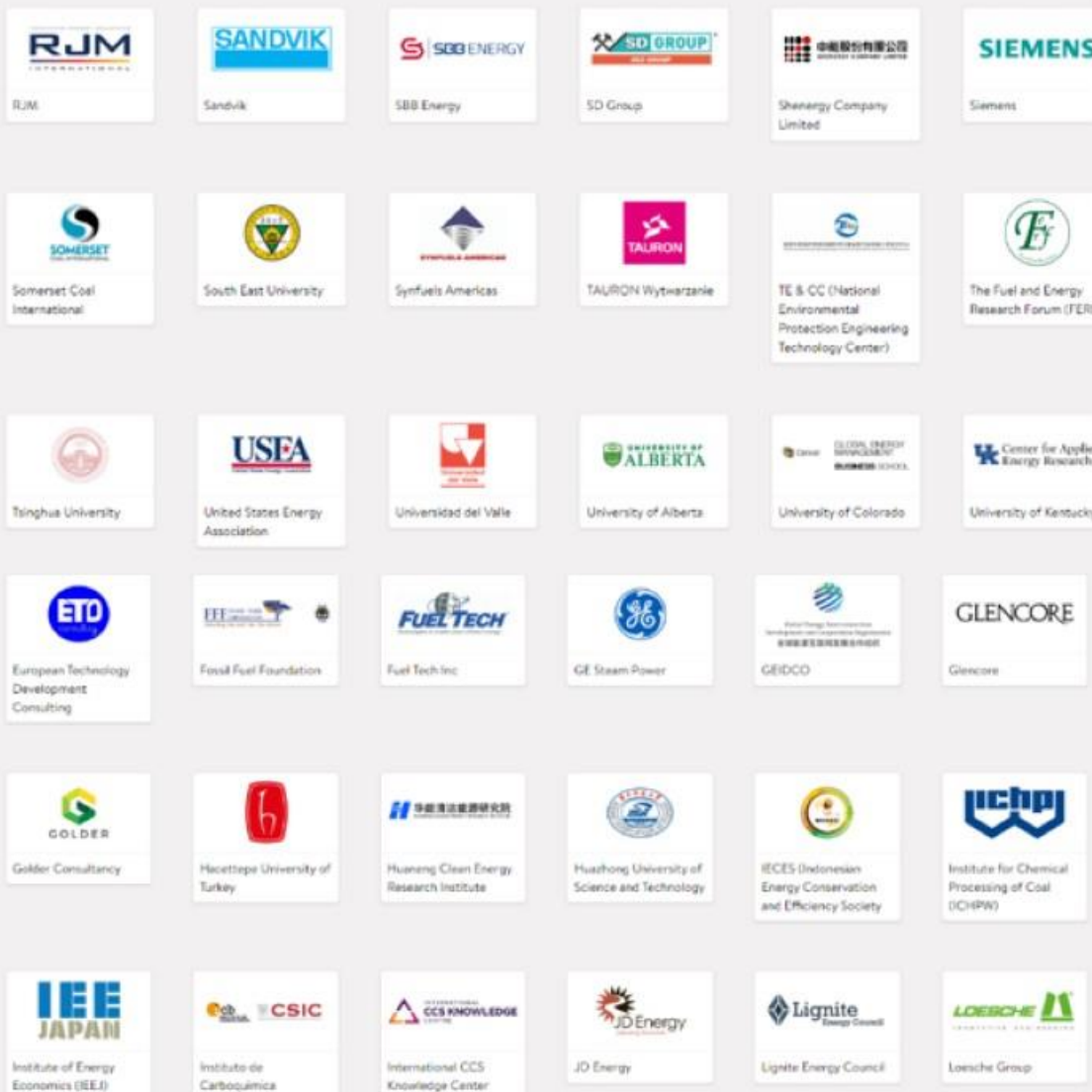


JOIN OUR KNOWLEDGE PARTNERS

KNOWLEDGE PARTNERS

The IEA Clean Coal Centre plays an active role in an extensive network of organisations whose work is relevant to our own. This informal association of knowledge partners facilitates the sharing of information and results on how to reduce the environmental impact of using coal and enhance energy security in many regions where coal is readily available.

Our knowledge partners are listed below.



Find more information about the network at:
<https://www.iea-coal.org/knowledge-partners/>



ONGOING STAKEHOLDER ENGAGEMENT

USDOS CAPACITY BUILDING

- NTPC
- CenPEEP

PATHWAY STUDY

- Indian Institute of technology
- Technical University of Madhya Pradesh
- JNCASR
- Coal Preparation Society of India
- Siemens India
- BHEL

KNOWLEDGE PARTNERS NETWORK

- Energy & Environment Foundation, India
- Esvin Advanced Technologies Ltd, India
- ONGC Energy Centre
- Coal Preparation Society of India
- Centre for Science and the Environment
- Siemens India
- Dastur Energy



COUNTRIES WITH IEACCC KNOWLEDGE PARTNERS REPRESENTATIVES

AUSTRALIA (3)	BELGIUM (1)	BRAZIL (1)	CANADA (3)	CHINA (15)
COLOMBIA (1)	CZECH REPUBLIC (3)	FRANCE (1)	GERMANY (6)	GREECE (1)
HUNGARY (1)	INDIA (7)	INDONESIA (2)	ITALY (2)	JAPAN (4)
LATVIA (1)	MONGOLIA (1)	POLAND (7)	RUSSIA (1)	SLOVENIA (2)
SOUTH AFRICA (2)	SPAIN (2)	SWEDEN (1)	SWITZERLAND (3)	TURKEY (2)
UK (12)	USA (18)			
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THANK YOU FOR LISTENING

ANY QUESTIONS?